



Locks

General Information

STANDARD CORE

KEYWAYS			
Arrow AR1 stock		Corbin 60 stock	
Corbin/ Russwin L4 stock		Kwikset KW1 stock	
Russwin D1 stock		Sargent LA stock	
Schlage F		Yale E1R stock (100 or less)	
		Corbin 67 stock	
		Weiser E	
		Schlage E stock	
		Yale GA	

Finishes: US4, US26D

KEYING

- Each lock is furnished with two operating keys
 - Locks are furnished keyed different unless specified
 - Locks with keyed functions are furnished with "C" keyway standard
- Other keying options are available*
- Keyed Alike
 - Grand Master Keyed, Master Keyed
 - Must specify quantity of Grand Master where applicable, 3984
 - Construction Master Keyed
 - Keyed to Specific or Existing Number
 - Extra Cut Keys
 - 3961 - Cut 5-pin
 - 3962 - Cut 6-pin
 - Key Markings: 1AA, 2AA etc. (per key)
 - Key Markings other than Key Set (per key)
 - Bitting Lists are available, ordered separately from Master Keyed order, specify 3998

KEYS

3955 Key Blank



- 5-Pin
- C Keyway

3956 Key Blank



- 6-Pin
- C Keyway

3961 Cut Key



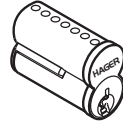
- 5-Pin
- Keyed to Specific or Existing Number

3962 Cut Key



- 6-Pin
- Keyed to Specific or Existing Number

INTERCHANGEABLE CORE



Uncombined Core - Includes two key blanks

- 3981-U** Uncombined 6-pin
- 3982-U** Uncombined 7-pin

Combined Core - Includes two operating keys

- 3981-C** Combined 6-pin
- 3982-C** Combined 7-pin

- Interchangeable Cores are available in US4, US26D
- Must specify keyway when ordering - Best keyways only

CONSTRUCTION INTERCHANGEABLE CORES

- Construction Interchangeable Cores, plastic, are available in blue or red
- 3981-C** Combined 6-pin
- 3982-C** Combined 7-pin
- Furnished with two operating keys
- Construction Interchangeable cores will be keyed alike
- Must specify quantity of control keys, 3984

KEYWAYS

Best "A" Keyway supplied standard

KEYING

- Cores are furnished keyed different unless specified
- Other keying options are available*
- Keyed Alike
 - Grand Master Keyed, Master keyed
 - Must specify quantity of Grand Master where applicable, 3984
 - Must specify quantity of Master keys, 3984
 - Must specify quantity of control keys, 3984
 - Key Markings: 1AA, 2AA etc. (per key)
 - Bitting Lists are available, ordered separately from Master Keyed order, specify 3998
 - * Construction master keyed not available.

KEYS

3983 Key Blank



- Interchangeable Core Key Blank
- 6 or 7-pin
- Best "A" Keyway

3984 Cut Key



- Interchangeable Core cut keys
- 6 or 7-pin
- Best "A" Keyway
- Keyed to specific or Existing number
- Control keys ordered separately



CYLINDERS



Standard



Interchangeable Core

3901 - Rim Cylinder

- Standard Core installed and Interchangeable Core sold separately
- For more detail on Interchangeable Cores refer to page 4
- Standard Core supplied drilled 6-pin, keyed 5-pin - Standard
- Interchangeable Core 6-pin and 7-pin available
- Available in US3, US4, US10, US10B, US26, US26D
- Furnished with trim ring, mounting plate, and break-off screws
- Long tailpiece available, shipped loose in box
- Each cylinder is supplied with two operating keys

Rim Cylinder Pinning/Sizing

Standard Core	Interchangeable Core Housing
• 5-pin – 1 1/8" (6-pin drilled) - Standard	• 6-pin – 1 1/4"
• 6-pin – 1 1/8"	• 7-pin – 1 3/8"
• 7-pin – 1 1/8"	

3902 - Mortise Cylinder



Standard



Interchangeable Core

- Standard Core installed and Interchangeable Core sold separately
- For more detail on interchangeable cores, refer to page 4
- Standard core supplied drilled 6-pin, keyed 5-pin - Standard
- 3975, Standard Cam attached and 3972, Adams Rite Cam shipped loose in the box
- Thread size is 1.150" X 32 UNS
- Cylinder Face diameter 1.360"
- Each cylinder is supplied with two operating keys
- Available in US3, US4, US10, US10B, US26, US26D
- Interchangeable Core housings supplied less core - Specify Length
- Interchangeable cores sold separately, specify 3981-U, 3981-C, 3982-U, 3982-C

Mortise Cylinder Pinning/Sizing

Standard Core	Interchangeable Core Housing
• 5-pin – 1 1/8" (6-pin drilled) - Standard	• 6-pin – 1 1/4"
• 6-pin – 1 1/8"	• 7-pin – 1 3/8"
• 7-pin – 1 1/4"	

ACCESSORIES

3968 - Aluminum Blocking Rings



- Sizes: 1/8" (3.2 mm) 1/4" (6.4 mm) 3/8" (9.5 mm)
 3/16" (4.8 mm) 5/16" (7.9 mm) 1/2" (12.5 mm)
- Finishes: US10, BGA, CLR, DBA

3979 - Mortise Cam Screws



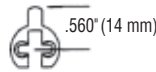
(bag of 100) 3 x 48 self tapping

3980 - Cash Box Nut



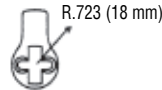
Fits thread on Standard Mortise Cylinder

CAMS



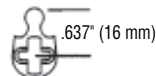
3972 - Adams Rite Cam

- Shipped loose in box with mortise cylinder housing, standard and interchangeable core



3975 - Standard Cam

- Attached on standard mortise cylinder housing, standard and interchangeable core
- Used with cylinders for Exit Device trim and cylinder dogging



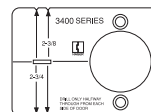
3976 - Schlage "L" Cam

- Used with 3800 Series Mortise Lock
- If cylinders specified with Mortise Lock, "L" cam will be attached
- If ordered separately from mortise lock, specify 3976, "L" cam

KEYING

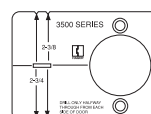
For keyway and keying information, refer to page 4

3911 - Thru-Bolt Jig



- 3400 Series Lever
- Steel

3912 - Thru-Bolt Jig



- 3500 Series Lever
- Steel



Locks

General Information

MASTER KEYING INSTRUCTION SHEET

Sheet ____ of ____
Requested Ship Date ____

Hager Order # _____

Account Number: _____

Customer: _____

Customer PO#: _____

Job Name: _____

Location: _____

Ship To Address:

1. System

- New Existing

Existing:

- Specify Original Hager Order #: _____
- Attach Bitting Sheet

2. System Type

- Conventional Keyed 5-pin (standard)
 Conventional Keyed 6-pin
 Interchangeable Core Keyed 6-pin
 Interchangeable Core Keyed 7-pin

3. System Level and Key Quantity

<u>Level</u>	<u>Quantity</u>
<input type="checkbox"/> GGGMK	_____
<input type="checkbox"/> GGMK	_____
<input type="checkbox"/> GMK	_____
<input type="checkbox"/> MK	_____
<input type="checkbox"/> Construction MK (Lost Ball)*	_____
* Conventional only	
<input type="checkbox"/> Other:	_____
<u>Change Keys</u>	
<input type="checkbox"/> Per Core/Cylinder	_____
<input type="checkbox"/> Per Key Symbol	_____
<input type="checkbox"/> Per Cylinder/Core per KA/KD	_____
<u>Special Function</u>	
<input type="checkbox"/> Control	_____
<input type="checkbox"/> Maintenance	_____
<input type="checkbox"/> Housekeeping	_____
<input type="checkbox"/> Mechanical	_____
<input type="checkbox"/> Engineering	_____
<input type="checkbox"/> Janitorial	_____
<input type="checkbox"/> SKD	_____
<input type="checkbox"/> Other	_____

4. Key Stamping - (Visual Key Control)

- Key Set Symbol
 Door Number
 Bitting Number
 Do Not Duplicate (standard with Interchangeable Core)
 Other

Note: Visual key control is recommended; otherwise keys will be tagged with temporary identification.

5. Packing

- Pack keys with lock
 Pack keys separate from lock

Marking instructions (labels, packaging, etc.):

Special Shipping Instructions:

6. 3998 Bitting List:

- Yes No

Ship To Address:

Continued on next page...

Note: Keys ship separate from lock order.





MASTER KEYING INSTRUCTION SHEET (continued)

Sheet ____ of ____

7. Future Expansion (List future MK symbols, approximate number of change key symbols)

8. Contact:

Name: _____

Title _____

Phone: _____

Fax: _____

E-mail: _____

Signature: _____

Is a signature required for future keying: Yes No

This document will become part of the permanent keying files for this project. If the requirements for this master keying instruction sheet change, it is the responsibility of the end user/owner to notify their local factory representative or Hager Companies.

9. Additional Information:
